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London WC1R 5DJ (GB)(54) **Magneto-optical recording medium, method for producing the same, method for recording or reproducing information in or from the same.**

(57) A magneto-optical recording medium for information recording and information reproduction includes plural thin films, including at least a reproducing layer and a recording layer, laminated on a substrate. The reproducing layer is composed of a magnetic thin film which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature. The magnetization in the horizontally magnetized state is free from vertical orientation, including the magnetic wall. The recording layer is composed of a magnetic thin film which assumes a vertically magnetized state at room temperature and above the predetermined temperature.

FIG. 7A

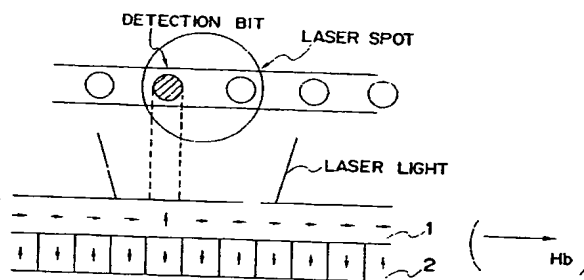
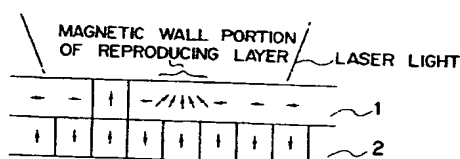


FIG. 7B



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BACKGROUND OF THE INVENTIONField of the Invention

5 The present invention relates to a magneto-optical recording medium for effecting information recording and reproduction with laser light, a method for producing the recording medium, and a method for recording or reproducing information in or from the recording medium.

Related Background Art

10 For rewritable high-density information recording, keen interest is being paid to the magneto-optical recording medium in which information is recorded by forming a magnetic domain in a thin magnetic film with thermal energy of semiconductor laser and is reproduced by the magneto-optical effect, and, more recently, there is increasing a demand for increasing the recording density of such magneto-optical recording medium to attain
15 a further increased recording capacity.

The linear recording density of an optical disk, such as the magneto-optical recording medium, is principally determined by the S/N ratio of the reproducing layer, and is significantly dependent on the frequency of the signal bit train, the wavelength of the laser employed in the reproducing optical system, and the numerical aperture of the objective lens.

20 More specifically, once the wavelength λ of the laser of the reproducing optical system and the numerical aperture NA of the objective lens are given, the bit frequency f of the detection limit is determined by the following equation:

$$f = \lambda/2NA$$

25 On the other hand, the track density is principally limited by the crosstalk, which is principally determined by the distribution (profile) of the laser beam on the medium surface and can also be represented by a function of $(\lambda/2NA)$ as in the case of the bit frequency mentioned above. Consequently, for achieving a higher density in the conventional optical disk, it is necessary to shorten the wavelength of the laser in the reproducing optical system and to increase the numerical aperture NA of the objective lens.

30 However, there are certain limits in such reduction of the wavelength of the laser and increase in the numerical aperture.

SUMMARY OF THE INVENTION

35 In consideration of the foregoing, the object of the present invention is to provide a magneto-optical recording medium capable of increasing the recording density irrespective of the wavelength of the laser or the numerical aperture of the objective lens, a method for producing such recording medium, and an information record/reproducing method for such recording medium.

40 The above-mentioned object can be attained, according to the present invention, by a magneto-optical recording medium provided with plural thin films, including at least a reproducing layer and a recording layer, on a substrate and adapted to effect information recording and reproduction with laser light, wherein the reproducing layer comprises a magnetic film which assumes a horizontally (in-surface) magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature, wherein the magnetization in the horizontally magnetized state is free from vertical orientation including in the magnetic wall, while the recording layer comprises a magnetic film which assumes a
45 vertically magnetized state at room temperature and above said predetermined temperature.

The above-mentioned object is also attained, according to the present invention, by a method for producing a magneto-optical recording medium provided with plural thin films, including at least a reproducing layer and a recording layer, on a substrate and adapted to effect information recording and reproduction with laser light, comprising:

- 50 a step of forming a reproducing layer on the substrate;
a step of applying a magnetic field in the film surface direction upon film formation; and
a step of forming a recording layer on the substrate.

55 The above-mentioned object is also attained by an information recording method on a magneto-optical recording medium provided, on a substrate, at least with a reproducing layer which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature, wherein the magnetization in the horizontally magnetized state is free from vertical orientation, including the magnetic wall thereof, and a recording layer which assumes a vertically magnetized state at room temperature and above said predetermined temperature, comprising:

a step of irradiating the medium with laser light to heat the reproducing layer at least to said predetermined temperature, thereby rendering the reproducing layer as a vertically magnetized film and causing the same to effect exchange coupling with the recording layer;

a step of applying an external magnetic field of perpendicular direction to the portion, irradiated with the laser light, of the medium; and

a step of applying an external magnetic field of horizontal (in-surface) direction weaker than the above-mentioned external field.

The above-mentioned object can further be attained by an information reproducing method for a magneto-optical medium provided, on a substrate, at least with a reproducing layer which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature, wherein the magnetization in the horizontally magnetized state is free from vertical orientation, including the magnetic wall thereof, and a recording layer which assumes a vertically magnetized state at room temperature and above said predetermined temperature, comprising:

a step of applying an external magnetic field of the horizontal direction to said medium;

a step of irradiating the medium with laser light from the side of the reproducing layer of the medium to heat the reproducing layer at least to said predetermined temperature, thereby rendering the reproducing layer as a vertically magnetized film, thus causing the same to effect exchange coupling with the recording layer and transferring the information, recorded in the recording layer, to the reproducing layer; and

a step of detecting the reflected light of the laser light thereby reading the information transferred to the reproducing layer.

BRIEF DESCRIPTION OF THE DRAWINGS

Figs. 1A and 1B are schematic cross-sectional views of magneto-optical recording medium of the present invention, wherein Fig. 1A is a view showing the magnetized state of a recording layer and a reproducing layer while Fig. 1B is a view showing configuration of layers;

Fig. 2 is a schematic view showing magnetic domains in the reproducing layer of a conventional magneto-optical recording medium;

Figs. 3A and 3B are schematic views showing the state of magnetic wall when magnetic domains are formed in the reproducing layer in a conventional magneto-optical recording medium;

Figs. 4A and 4B are schematic views showing the state of magnetization when magnetic domains are formed in the recording layer by the magnetic domains formed in the reproducing layer in a conventional magneto-optical recording medium;

Figs. 5A and 5B are schematic views showing the state of magnetization when magnetic domains are formed in the recording layer by a one-directional magnetic domain of the reproducing layer in the magneto-optical recording medium of the present invention;

Fig. 6 is a chart showing the temperature-dependent change of demagnetizing energy $2\pi Ms^2$ and vertical magnetic anisotropic energy K_u of the reproducing layer; and

Figs. 7A and 7B are schematic views showing the magneto-optical reproducing method, wherein Fig. 7A shows a case employing the magneto-optical recording medium of the present invention, while Fig. 7B shows a case employing a conventional magneto-optical recording medium in which magnetic domains are formed in the reproducing layer.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The magneto-optical recording medium of the present invention is provided, on a substrate, at least with a first magnetic layer (reproducing layer) which assumes the state of a horizontally (in-surface) magnetized film at room temperature but assumes the state of a vertically magnetized film above a predetermined temperature higher than the room temperature, and a second magnetic layer (recording layer) which assumes the state of a vertically magnetized film at room temperature and above said predetermined temperature, with a Curie temperature lower than that of the first magnetic layer.

In the following the present invention will be clarified in detail, with reference to the attached drawings, in which Figs. 1A and 1B are schematic views showing the configuration of layers of the magneto-optical recording medium of the present invention, Fig. 2 is a schematic view showing the state of magnetic domains in case that magnetic domains are formed in the reproducing layer in a conventional magneto-optical recording medium, Figs. 3A and 3B are schematic views showing the state of magnetic wall in case that magnetic domains are formed in the reproducing layer in a conventional magneto-optical recording medium, Figs. 4A and 4B are schematic views showing the state of magnetization in case that magnetic domains are formed in the recording

layer by the magnetic domains formed in the reproducing layer in a conventional magneto-optical recording medium, Figs. 5A and 5B are schematic views showing the state of magnetization in case that magnetic domains are formed in the recording layer in the presence of a one-directional magnetic domain in the reproducing layer, Fig. 6 is a chart showing the temperature-dependent change of demagnetizing energy $2\pi Ms^2$ and vertical magnetic anisotropic energy K_u of the reproducing layer, and Figs. 7A and 7B are schematic views showing the magneto-optical reproducing method.

(1) Structure and composition of medium

The reproducing layer of the magneto-optical recording medium of the present invention is preferably composed of a material having a compensation temperature between the room temperature and the Curie temperature, for example an amorphous rare earth-iron group alloy, such as GdCo, GdFeCo, GdTbFeCo, GdDyFeCo or NdGdFeCo. Magnetization of the reproducing layer in the horizontally magnetized state is free from vertical orientation, including the magnetic wall.

The recording layer is preferably composed of a material having large vertical magnetic anisotropy and capable of stably maintaining the magnetized state, for example an amorphous rare earth-iron group alloy such as TbFeCo, DyFeCo or TbDyFeCo; a garnet; a periodically structured platinum group-iron group film such as Pt/Co or Pd/Co; or a platinum group-iron group alloy such as PtCo or PdCo.

These magnetic layers may additionally contain an element such as Cr, Ti or Pt for improving corrosion resistance. Also, in addition to these magnetic layers, there may be provided a dielectric layer for example of SiN, AlN, AlO_x, TaO_x or SiO_x in order to increase the interference effect.

Furthermore, for improving the thermal conductivity, there may be added a layer for example of Al, AlTa, AlTi or Cu. Furthermore, there may be additionally provided an intermediate layer for regulating the exchange coupling force or the statomagnetic coupling force, or an auxiliary layer for assisting the recording or reproduction. Furthermore, there may be added a protective coated layer consisting of a dielectric material as mentioned above or of polymer resin.

In the following there will be explained the recording and reproducing methods of the present invention.

(2) Data recording

At first data signal is recorded in the recording layer of the magneto-optical recording medium of the present invention, as shown in Fig. 1A. The recording is achieved either by modulation of an external magnetic field under the irradiation of laser light of a power capable of heating the recording layer at least to the Curie temperature, or, after information erasure, by modulation of laser power under the application of a magnetic field in the recording direction.

In this operation, if the intensity of the laser light is so determined, in consideration of the linear velocity of the recording medium, that only a predetermined area of the recording layer within the light spot reaches the Curie temperature or the vicinity thereof, there can be formed a recorded magnetic domain smaller than the diameter of the light spot, so that the signal can be recorded with a frequency below the diffraction limit of the light.

The reproducing layer in horizontally magnetized state may form recycling magnetic domains as shown in Figs. 2, 3A and 3B, in order to reduce the demagnetizing energy.

The boundary of such magnetic domains may be in a state where the magnetic moment rotates horizontally (Nail magnetic wall), or a state where the magnetic moment rotates vertically (Bloch magnetic wall) as shown in Figs. 3A and 3B.

In the recording operation, if a portion to be recorded of the recording layer is adjacent to the magnetic wall of the reproducing layer as shown in Figs. 4A and 4B, the vertically oriented magnetization of the reproducing layer influences the magnetization generating process in the recording layer, thereby facilitating the formation of inverted magnetization within the magnetic domain of the recording layer. Formation of such uneven magnetic domain (such as a microdomain) increases the noise in the reproducing process, thereby hindering accurate readout of the recorded information.

In contrast, in the present invention, the reproducing layer is one-directionally magnetized as shown in Figs. 5A and 5B, or, even in the presence of a magnetic wall, the magnetization therein is maintained horizontally. Consequently the recording layer is maintained free from undesirable influence from the magnetic wall, and does not generate microdomains. For this reason the magnetic domains can be formed in proper manner.

(3) Data reproduction

At the data reproduction, the recording medium is irradiated with reproducing laser light from the side of the reproducing layer, whereby the irradiated portion becomes heated. Since the recording medium is moved with a constant velocity, there is generated a temperature distribution in the moving direction of the medium, whereby a part within the light spot reaches a high temperature.

In a single-layered magnetic film, it is already known that the main direction of magnetization is determined by an effective vertical magnetic anisotropy constant K_L defined by:

$$K_L = K_u - 2\pi M_s^2$$

wherein M_s is the saturation magnetization and K_u is the vertical magnetic anisotropy constant. A vertically magnetized film or a horizontally magnetized film is obtained respectively when K_L is positive or negative. $2\pi M_s^2$ indicates the demagnetizing energy.

The reproducing layer of the present invention is a horizontally magnetized film at the room temperature (RT) because, as shown in Fig. 6;

$$K_u < 2\pi M_s^2, K_L < 0.$$

However, at the reproducing operation, it becomes a vertically magnetized film because the heating reduces M_s of the reproducing layer, thus drastically reducing $2\pi M_s^2$ and inverting the relationship with K_u as:

$$K_u > 2\pi M_s^2, K_L > 0.$$

When such thin magnetic film is laminated directly on a horizontally magnetized film or via an intermediate layer, the apparent K_u varies due to the influence of the exchange coupling force or the statomagnetic coupling force from these layers, but there can still be attained the horizontally magnetized state at the room temperature and the vertically magnetized state at the elevated temperature even when laminated with other layers, by suitably selecting the temperature range of vertical magnetization in the single-layered film higher or lower according to the above-mentioned influence. Thus, by laminating the recording layer consisting of the vertically magnetized film with the reproducing layer of which direction of magnetization varies from horizontal direction to vertical direction, only a high temperature portion of the light spot assumes the state of vertical magnetization to cause exchange coupling between the recording and reproducing layers, whereby the magnetization of the recording layer is transferred. It is therefore rendered possible, by detecting the reflected light of the irradiating laser light, to reproduce the signal with a frequency below the diffraction limit of the light.

Also in the present invention, as the reproduction can be achieved without the influence of bits adjacent in the track or radial direction, the signals recorded with an increased linear recording density and an increased track density can be reproduced with a satisfactory C/N ratio.

In the foregoing explanation, the layers are assumed to be magnetically coupled by exchange coupling, but they may also be magnetically coupled by statomagnetic coupling. Furthermore where may be provided an intermediate layer of a different Curie temperature, for achieving sharper signal transfer.

In the above-explained data reproducing process, a Bloch magnetic wall eventually present in the reproducing layer within the light spot as shown in Fig. 7B may generate a vertically magnetized component in the mask area, thus causing a noise in the data reproduction. In the present invention, however, such noise generation does not occur because the reproducing layer is one-directionally magnetized, without magnetic wall, at least within the laser spot as shown in Fig. 7A.

The above-mentioned one-directionally magnetized state, as explained in (2) data recording and (3) data reproduction, can be attained by a uniaxial anisotropy obtained by the application of a horizontal magnetic field at the film formation, or by the application of a horizontal magnetic field to the portion irradiated with the laser light at the recording or reproducing operation.

The magnitude of such magnetic field to be horizontally applied should be so large as to one-directionally orient the horizontal magnetization but so small as not to detrimentally influence the magnetic domain formation at the recording operation, by the inclination of the magnetizations of the recording and reproducing layers toward the horizontal direction.

Also the state free from a magnetic wall having vertical magnetization in the reproducing layer, or the state of recording or reproduction in which the magnetization of the reproducing layer is oriented in a horizontal direction, only needs to be realized at least within the laser light spot.

In the following the present invention will be further clarified by examples thereof, but it is to be understood that the present invention is by no means limited by such examples.

[Example 1]

Targets of Si, Tb, Gd, Fe and Co were mounted in a DC magnetron sputtering apparatus, then a polycarbonate substrate was fixed on a substrate holder, and the chamber was evacuated with a diopump to high

vacuum of 1×10^{-6} Pa or less.

After the introduction of Ar gas to 0.4 Pa, there were formed, in succession, a SiN interference layer of a thickness of 780 Å, a GdFeCo reproducing layer, a TbFeCo recording layer and a SiN protective layer of a thickness of 700 Å to obtain a configuration shown in Fig. 1B.

The SiN layer was formed with DC reactive sputtering under the introduction of N_2 gas in addition to Ar gas. The GdFeCo layer and TbFeCo layer were formed by applying DC power to the Gd, Fe, Co and Tb targets.

The GdFeCo reproducing layer had a thickness of 400 Å and such a composition as to have the compensation temperature at 280°C and the Curie temperature at 350°C or higher.

The TbFeCo recording layer had a thickness of 400 Å and such a composition as to be TM rich at the room temperature and to have the compensation temperature below the room temperature and the Curie temperature at 220°C.

Thus prepared magneto-optical recording medium was subjected to the following measurement of record/reproducing characteristics.

The measuring apparatus employed an objective lens with N.A. = 0.55, and a laser wavelength of 780 nm.

The recording operation was conducted with a power of 8 - 10 mW, and a linear velocity of 9 m/s (revolution 2400 rpm, radius 36 mm). A carrier signal of 5.8 - 15 MHz was recorded in the recording layer by the magnetic field modulation method with a recording magnetic field of ± 150 Oe, under the application of a horizontal auxiliary magnetic field of 20 Oe, and the dependence of C/N ratio on the recording frequency was investigated. The reproducing power was so adjusted as to maximize the C/N ratio. The obtained results are shown in Table 1.

[Example 2]

A magneto-optical recording medium was prepared on a polycarbonate substrate by forming a GdFeCo reproducing layer and a TbFeCo recording layer in a similar manner as in the example 1. However, the TbFeCo recording layer had a thickness of 300 Å and such a composition as to be TM rich at the room temperature and to have the compensation temperature below the room temperature and the Curie temperature at 240°C.

This magneto-optical recording medium was subjected to the recording of a carrier signal of 8 - 15 MHz under the application of a horizontal magnetic field and the signal reproduction, in a similar manner as in the example 1, except that the recording magnetic field was 160 Oe and the horizontal auxiliary magnetic field was 50 Oe. The reproducing power was so adjusted as to maximize the C/N ratio. The obtained results are shown in Table 1.

[Example 3]

On a polycarbonate substrate, there were formed in succession, a SiN interference layer of a thickness of 780 Å, a GdFeCo reproducing layer, a DyFeCo recording layer and a SiN protective layer of a thickness of 700 Å in a similar manner as in the example 1. At the formation of the reproducing layer, an external magnetic field of 500 Oe was applied horizontally, in order to generate a uniaxial magnetic anisotropy in the horizontal direction.

The GdFeCo reproducing layer had a thickness of 400 Å and such a composition as to have the compensation temperature at 270°C and the Curie temperature at 350°C or higher.

The DyFeCo recording layer had a thickness of 300 Å and such a composition as to be TM rich at the room temperature and to have the compensation temperature below the room temperature and the Curie temperature at 200°C. The recording magnetic field was ± 150 Oe, and the reproducing power was so adjusted as to maximize the C/N ratio. The obtained results are shown in Table 1.

[Example 4]

On a polycarbonate substrate, there were formed, in succession, a SiN interference layer of a thickness of 780 Å, a GdFeCo reproducing layer, a TbFeCo recording layer, and a SiN protective layer of a thickness of 700 Å in a similar manner as in the example 1.

The GdFeCo reproducing layer had a thickness of 400 Å and such a composition as to have the compensation temperature at 260°C and the Curie temperature at 350°C or higher.

The TbFeCo recording layer had a thickness of 400 Å and such a composition as to be TM rich at the room temperature and to have the compensation temperature below the room temperature and the Curie temperature at 200°C. The recording magnetic field was ± 150 Oe. The reproduction was conducted under the application of a weak horizontal magnetic field of about 15 Oe, and the reproducing power was so adjusted as to

maximize the C/N ratio. The obtained results are shown in Table 1.

[Reference Example 1]

5 The example 1 was reproduced in the preparation of the magneto-optical recording medium and in the measurement of record/reproducing characteristics, however, without the application of the auxiliary horizontal magnetic field in the film formation, recording or reproducing operation. The recording magnetic field was ± 150 Oe, and the reproducing power was so adjusted as to maximize the C/N ratio. The obtained results are shown in Table 1.

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Table 1 [C/N measurements]

	Reproducing layer		Recording layer		Horizontal Mag. field (Oe)			C/N (dB)		
	Compo- sition	Thick- ness (Å)	Compo- sition	Thick- ness (Å)	Upon Forming Reproduc- ing Layer	Upon Record- ing	Upon Reproduc- ing	Min. bit length		
								0.3 μm	0.4 μm	0.5 μm
Ex. 1	GdFeCo	400	TbFeCo	400	0	20	0	33	43	46
2	GdFeCo	400	TbFeCo	300	0	40	0	30	42	45
3	GdFeCo	400	DyFeCo	400	500	0	0	32	40	44
4	GdFeCo	400	TbFeCo	400	0	0	15	32	42	45
Ref. Ex. 1	GdFeCo	400	TbFeCo	400	0	0	0	24	37	42

Claims

1. A magneto-optical recording medium provided on a substrate with plural thin laminated films including at least a reproducing layer and a recording layer, and adapted to effect information recording and reproduction with laser light,
 characterized in that said reproducing layer is composed of a magnetic film which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature, wherein the magnetization in said horizontally magnetized state is free from vertical orientation, including the magnetic wall, and said recording layer is composed of a magnetic film which assumes a vertically magnetized state at room temperature and above said predetermined temperature.
2. A magneto-optical recording medium according to claim 1, wherein said magnetization of said reproducing layer, in the horizontally magnetized state, is unidirectionally oriented in a horizontal direction.
3. A magneto-optical recording medium according to claim 1, wherein said reproducing layer has magnetic anisotropy in a horizontal direction.
4. A method for producing a magneto-optical recording medium in which plural thin laminated films including at least a reproducing layer and a recording layer are laminated on a substrate, and which is adapted to effect information recording and reproduction with laser light, comprising:
 a step of forming said reproducing layer on said substrate;
 a step of applying a horizontal magnetic field upon said reproducing layer forming step; and
 a step of forming said recording layer on said substrate.
5. A method according to claim 4, wherein said reproducing layer and recording layer are respectively composed of rare earth-transition metal alloys.
6. A method of recording information on a magneto-optical recording medium in which there are provided on a substrate at least a reproducing layer which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature wherein the magnetization in said horizontally magnetized state is free from vertical orientation, including the magnetic wall, and a recording layer which assumes a vertically magnetized state at the room temperature and above said predetermined temperature, comprising:
 a step of irradiating said medium with laser light to heat said reproducing layer at least to said predetermined temperature, thereby rendering said reproducing layer as a vertically magnetized film and causing the same to effect exchange coupling with said recording layer;
 a step of applying a vertical external magnetic field to a portion, irradiated with the laser light, of said medium; and
 a step of applying, to said medium, a horizontal external magnetic field weaker than said vertical external magnetic field.
7. A method of reproducing information from a magneto-optical recording medium in which there are provided on a substrate at least a reproducing layer which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature wherein the magnetization in said horizontally magnetized state is free from vertical orientation, including the magnetic wall, and a recording layer which assumes a vertically magnetized state at the room temperature and above said predetermined temperature and in which information is recorded, comprising:
 a step of applying a horizontal external magnetic field to said medium;
 a step of irradiating said medium with laser light from the side of reproducing layer of said medium to heat said reproducing layer at least to said predetermined temperature, thereby rendering said reproducing layer as a vertically magnetized film and causing the same to effect exchange coupling with said recording layer, thereby transferring the information, recorded in said recording layer, to said reproducing layer; and
 a step of detecting the reflected light of said laser light, thereby reading the information transferred to said reproducing layer.
8. A magneto-optical recording medium comprising a laminated structure of at least two magnetic layers

wherein the first layer has a preferred direction of magnetisation in the plane of the layer at a first temperature, and a preferred direction of magnetisation perpendicular to the plane of the layer above a second temperature higher than said first temperature, and the second layer has a preferred direction of magnetisation perpendicular of the plane of the layer at least between said first and second temperatures, and wherein the first layer is capable of having no magnetic component perpendicular to the plane of the layer at the first temperature.

9. A magneto-optical reproducing method for reproducing information on a magneto-optical recording medium according to claim 8 comprising the steps of:

applying a magnetic field in the direction parallel to the planes of the layers;
irradiating portions of the medium so as to heat said portions to a temperature greater than said second temperature and to cause exchange coupling between said first and second layers; and
detecting radiation passing from said first layer so as to determine magnetisation states in said second layer.

10. A magneto-optical recording method for recording information on a magneto-optical recording medium according to claim 8, comprising the steps of:

irradiating portions of the medium in the presence of a magnetic field in a direction perpendicular to the planes of the layers so as to alter the magnetisation states of said second layer in said portions.

11. A magneto-optical recording and/or reproducing apparatus for performing the methods of claims 9 and/or 10.

FIG. 1A

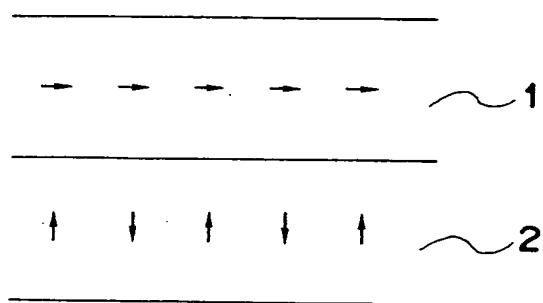


FIG. 1B

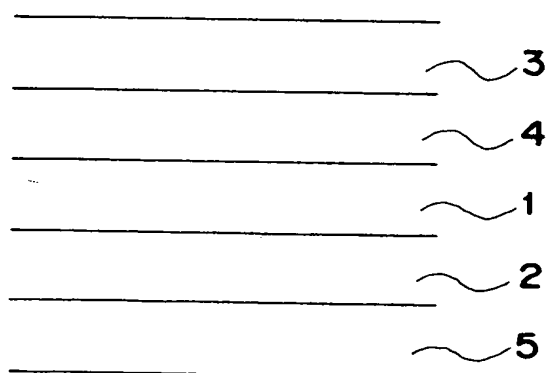


FIG. 2

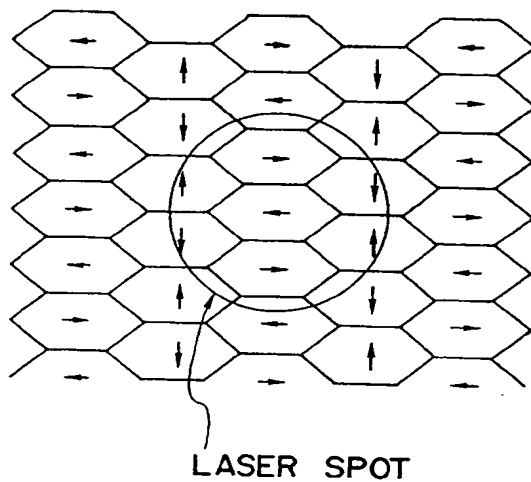


FIG. 3A

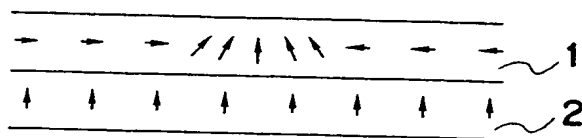


FIG. 3B

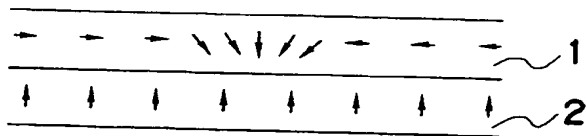


FIG. 4A

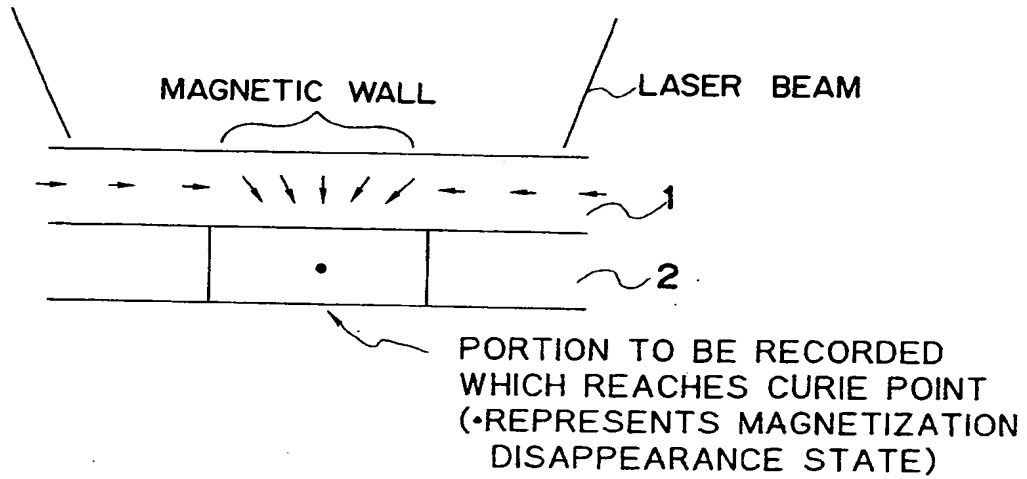


FIG. 4B

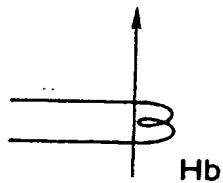
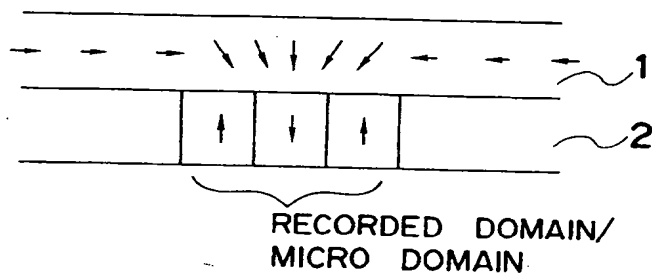


FIG. 5A

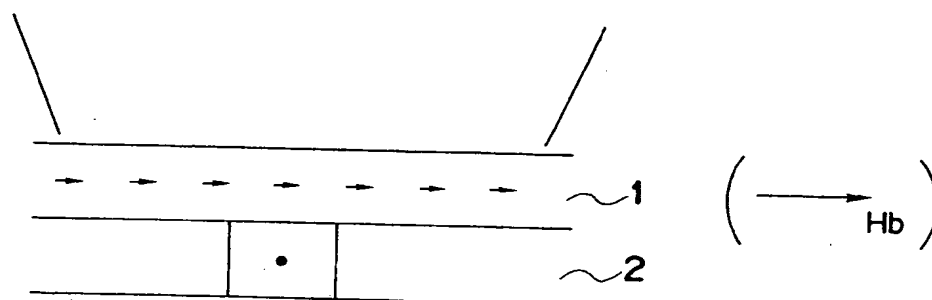


FIG. 5B

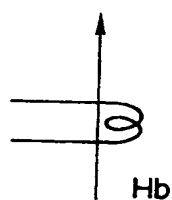
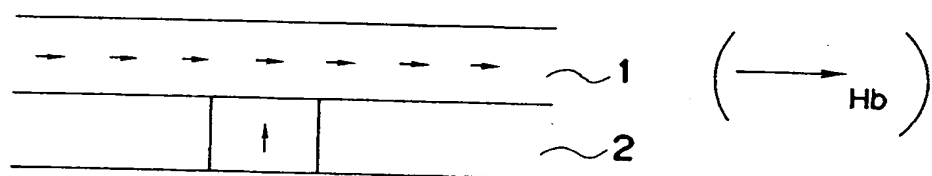


FIG. 6

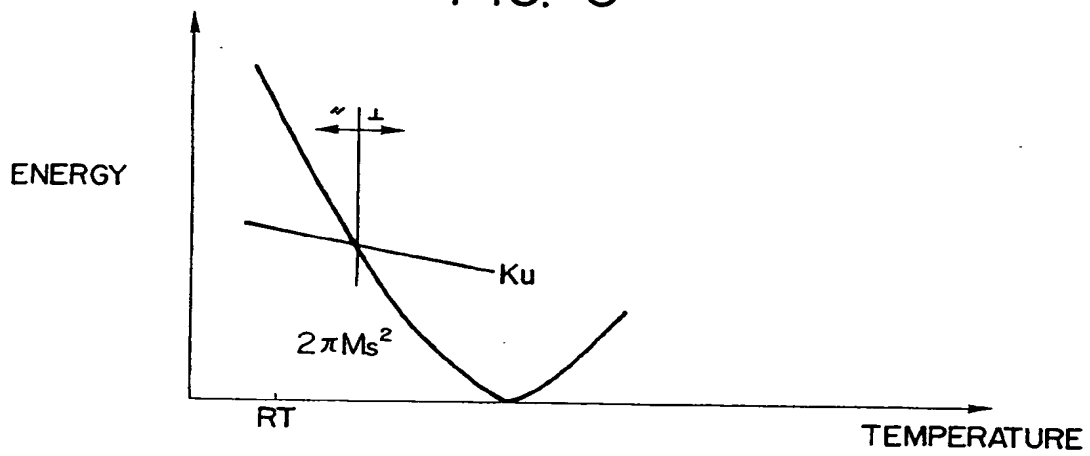


FIG. 7A

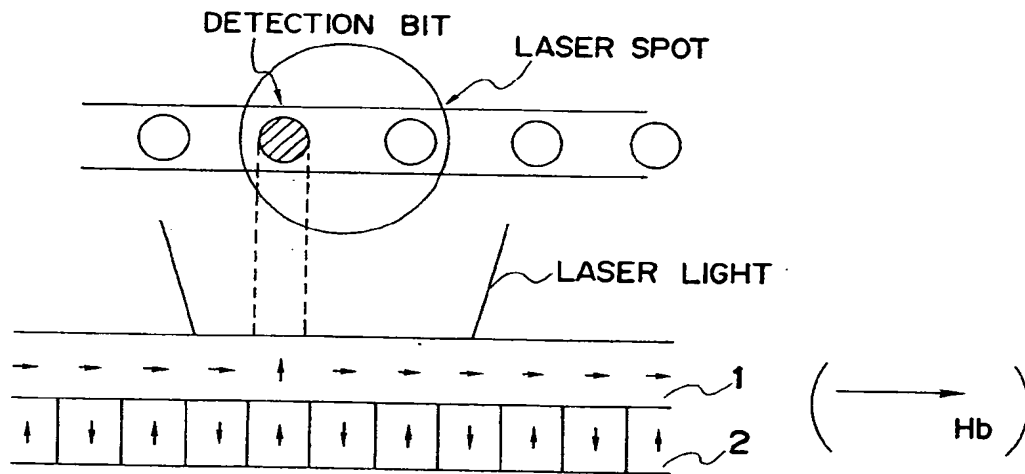
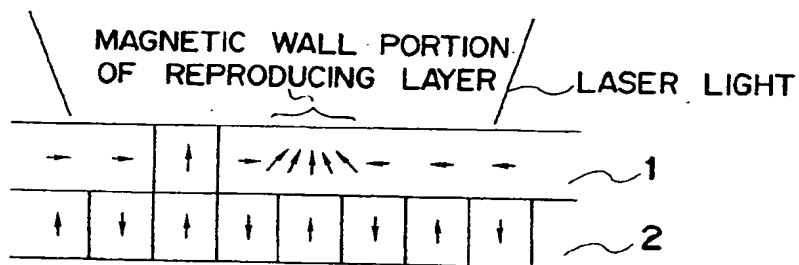


FIG. 7B



(19)



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BERESFORD & Co.
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London WC1R 5DJ (GB)(54) **Magneto-optical recording medium, method for producing the same, method for recording or reproducing information in or from the same.**

(57) A magneto-optical recording medium for information recording and information reproduction includes plural thin films, including at least a reproducing layer and a recording layer, laminated on a substrate. The reproducing layer is composed of a magnetic thin film which assumes a horizontally magnetized state at room temperature but assumes a vertically magnetized state above a predetermined temperature higher than the room temperature. The magnetization in the horizontally magnetized state is free from vertical orientation, including the magnetic wall. The recording layer is composed of a magnetic thin film which assumes a vertically magnetized state at room temperature and above the predetermined temperature.

FIG. 7A

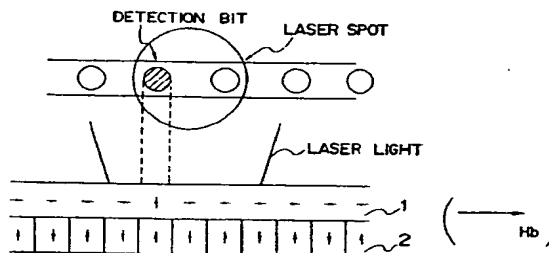
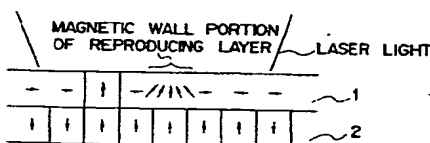


FIG. 7B



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EUROPEAN SEARCH REPORT

Application Number
EP 94 30 2906

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
X	EP-A-0 524 745 (SHARP K.K.)	1-3,8, 10,11	G11B11/10
A	* the whole document * ---	4-7,9	
X	EP-A-0 509 836 (SHARP K.K.)	1-3,8, 10,11	
A	* the whole document * ---	4-7,9	
A	PATENT ABSTRACTS OF JAPAN vol. 14, no. 272 (P-1060) 12 June 1990 & JP-A-02 078 042 (MITSUBISHI ELECTRIC CORP) 19 March 1990 * abstract *	1,6,8,10	
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A	PATENT ABSTRACTS OF JAPAN vol. 17, no. 438 (P-1591) 12 August 1993 & JP-A-05 089 536 (TOSHIBA CORP.) 9 April 1993 * abstract * -----	1,8	TECHNICAL FIELDS SEARCHED (Int.Cl.5) G11B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 30 December 1994	Examiner Nanos, A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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